





# **Adjustable Spot Cooler**

### Cold air to -30°F (-34°C) from your compressed air supply for spot cooling!

#### What Is The Adjustable Spot Cooler?

A low cost, reliable, maintenance free solution to a variety of industrial spot cooling problems. With the turn of a knob, you can select the temperature best suited to your application. The Adjustable Spot Cooler provides a precise temperature setting from -30°F (-34°C) to room temperature.

Th Adjustable Spot Cooler incorporates a vortex tube that converts an ordinary supply of compressed air into cold air.

- It can produce temperatures from -30° to +70°F (-34° to +21°C)
- Parts included for flow rates of 15, 25, and 30 SCFM (425, 708 and 850 SLPM). 25 SCFM (708 SLPM) generator is factory installed
- It can produce refrigeration up to 2,000 Btu/hr. (504 Kcal/hr.)

A swivel magnetic base provides easy mounting and portability. Flexible tubing that holds its position directs the cold air. No moving parts or CFC's assures maintenance free operation.

#### Why The Adjustable Spot Cooler?

Th Adjustable Spot Cooler is quiet (less than 75 dBA), easily set with a thermometer and holds the temperature setting. It's ideal for applications where mist or liquid cooling can not be used due to part contamination or cost. Tolerances, product finish and production rates can improve dramatically.

The Adjustable Spot Cooler is available with either a single point or dual point hose kit. The single point system (Model 3825) is recommended for cooling a small surface like solder joints, hot melts or drilled plastics. The dual point system (Model 3925) is recommended when heat is generated over a larger surface area.





PVC hose is cooled at the exit of an extruder so it can be coiled immediately.



The Adjustable Spot Cooler replaces flood coolant and eliminates hours of cleanup on a cast iron machining operation.

#### **Applications**

- Adjusting thermostats
- · Cooling solder
- Cooling machined plastics
- · Setting hot melts
- · Cooling welding horns
- Cooling molded plastics
- Electronic component cooling
- · Cooling gas samples
- Cooling environmental chambers

#### **Advantages**

- · No moving parts
- · No electricity or chemicals
- · Small, lightweight
- Low cost
- · Maintenance free
- · Instant cold air
- Ouiet less than 75 dBA
- Swivel magnetic base
- · Interchangeable generators

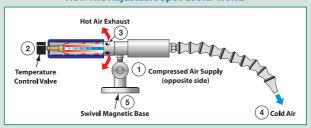


The Adjustable Spot Cooler maintains critical tolerances on machined plastic parts.



## Vortex Tubes Spot Coolin

#### **How The Adjustable Spot Cooler Works**



The Adjustable Spot Cooler incorporates a vortex tube to convert an ordinary supply of compressed air (1) into two low pressure streams, one hot and one cold. (For complete information on vortex tube operation, see page 175.) With the turn of a knob, the **temperature control valve** (2) allows some hot air to flow through a muffling sleeve and out the **hot air exhaust** (3). The opposite end provides a cold airstream (4) that is muffled and discharged through the flexible hose, which directs it to the point of use. The **swivel magnetic base** (5) provides easy mounting and portability.

#### **Specifications**

Pressure Supply		A Consur	Sound Level	
PSIG	BAR	SCFM	SLPM	dBA
100	6.9	15	425	72
100	6.9	25*	708	73
100	6.9	30	850	74

25 SCFM (708 SLPM) generator is factory installed.
Air consumption is based on generator installed.

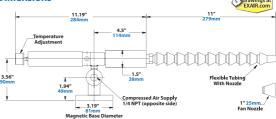


The Model 3825 Adjustable Spot Cooler can produce temperatures from -30° to +70°F (-34° to +21°C).



Electronic components stay cool during a soldering operation.

#### **Dimensions**



### **Adjusting the Spot Cooler**

The Adjustable Spot Cooler System can produce a full range of airflows and temperatures as determined by the knob setting and a small internal part called a generator. The generators control the SCFM (SLPM) of air consumption and are easily interchangeable.

The Adjustable Spot Cooler has a 25 SCFM (708 SLPM) generator installed that produces up to 1,700 Btu/hr. (429 Kcal/hr.). If less cooling is desired, the 15 SCFM (425 SLPM) generator which delivers 1,000 Btu/hr. (252 Kcal/hr.) can be installed. If more cooling is needed, the 30 SCFM (850 SLPM) generator can be installed for up to 2,000 Btu/hr. (504 Kcal/hr.)

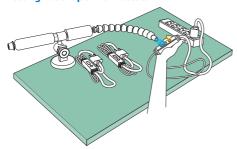
#### Controlling the Cold Air

The Adjustable Spot Cooler gives instant cold air when filtered compressed air is supplied to it. Cycling on and off is a good way to save air. For on and off control, use a Model 9012 Manual Shutoff Valve. To turn the Adjustable Spot Cooler on with the machine, the Model 9020 Solenoid Valve may be used and wired through the machine control switch. The EFC electronic flow control shown on page 7 can also be used.





#### **Testing Heat Tape Thermostats**



The Problem: A manufacturer of electrical heat tapes had a problem testing thermostats for accuracy. The heat tape is supposed to switch on when the outdoor temperature dips below 40°F to prevent pipes from freezing or ice from building up on a roof's edge. The liquid-tight thermostat of every tape had to be dipped into a bowl of ice water (thermometer checked at 36°F (2°C)) to make sure the indicator light

came on and the tape got warm. Summertime heat caused the water to heat up so quickly that more time was spent regulating the water temperature than testing thermostats.

The Solution: The water bath was replaced with a Model 3825 Adjustable Spot Cooler. Once set to their desired temperature of 36°F (2°C), it provided a stable temperature all day long without adjustment. Drying each heat tape was no longer required and testing was over in seconds.

Comment: The Adjustable Spot Cooler paid for itself in no time as a result of the increased productivity. In this case, the company used the included 15 SCFM (425 SLPM) generator which minimized the compressed air use, costing only 23 cents per hour of continuous use! When testing thermostats, cooling machined plastics, setting hot melts or controlling tolerances, the Adjustable Spot Cooler is the best choice.

#### **Adjustable Spot Cooler Systems**



#### **Model 3825 Adjustable Spot Cooler System** includes the Adjustable Spot Cooler, single point hose kit with cone and fan nozzle, swivel magnetic base, filter separator, 15 and 30 SCFM (425 and 850 SLPM) generators. (25 SCFM/708 SLPM generator installed.)

Accessories and Components			
Model#	Description		
5901	Single Point Hose Kit (Included with 3825)		
5902	Dual Point Hose Kit (Included with 3925)		
9004	Auto Drain Filter Separator, 1/4 NPT, 43 SCFM (1,359 SLPM) (Included with 3825 and 3925)		
9005	Oil Removal Filter, 3/8 NPT, 15-37 SCFM (425-1,048 SLPM)		
9012	Manual Shutoff Valve, 1/4 NPT		
9020	Solenoid Valve, 120V, 50/60Hz, 1/4 NPT, 40 SCFM (1,133 SLPM)		



#### Model 3925 Adjustable Spot Cooler System

includes the Adjustable Spot Cooler, dual point hose kit with cone and fan nozzles, swivel magnetic base, filter separator, 15 and 30 SCFM (425 and 850 SLPM) generators. (25 SCFM/708 SLPM generator installed.)

(Adjustable Spot Cooler with dual point hose kit is recommended when heat is generated over a larger surface area.)



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### **Cool small parts and tools** with clean, cold air!

### Prevent burning, melting or breakage!

#### What Is The Mini Cooler?

A proven way to reduce downtime and increase productivity on a variety of operations involving small parts where heat is a problem. EXAIR's Mini Cooler produces a stream of 20°F (-7°C) cold air to prevent heat build-up. The Mini Cooler is particularly effective on high speed operations to prevent burning, melting and heat related breakage. Operation is quiet (76 dBA) and there are no



moving parts to wear out.

- Small tool cooling
- Needle cooling
- Blade cooling
- · Lens grinding

#### Advantages

- Low cost
- Increases production rates
- Improves tolerances
- · Quiet, compact

#### **Mini Cooler Systems**



#### Model 3808 Mini Cooler System (one cold outlet)

Includes Mini Cooler, Single Point Hose Kit, Swivel Magnetic Base and Manual Drain Filter Separator with Mounting Bracket.



#### Model 3308 Mini Cooler System (two cold outlets)

includes Mini Cooler, Dual Point Hose Kit, Swivel Magnetic Base and Manual Drain Filter Separator with Mounting Bracket.

Mini Cooler		
Model #	Description	
3808	Mini Cooler System (one cold outlet) includes the Mini Cooler, swivel magnetic base, mini single point hose kit and manual drain filter with mounting bracket	
3308	Mini Cooler System (two cold outlets) includes the Mini Cooler, swivel magnetic base, mini dual point hose kit and manual drain filter with mounting bracket	



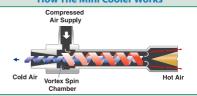


#### **Mini Cooler Specifications**

Air Consumption		Temperature Out		Sound @ 3' (914mm)	
SCFM	SLPM	°F	°c	dBA	INLET
8	227	20	-7	76	1/4 NPT

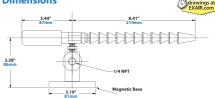
Supply air at 100 PSIG (6.9 BAR) & 70°F (21°C)

#### **How The Mini Cooler Works**



The Mini Cooler incorporates a vortex tube to convert a small amount of compressed air into two low pressure streams, one moving within the other in opposite directions (see page 175). The two airstreams exchange heat, producing cold air from one end of the tube and hot air from the other. A flexible hose directs the cold airstream at the surface to be cooled.

#### **Dimensions**



Accessories			
Model #	Description		
5904	Mini Cooler Single Point Hose Kit (Included with 3808)		
5905	Mini Cooler Dual Point Hose Kit (Included with 3308)		
9003	Manual Drain Filter Separator, 1/4 NPT (Included with 3808 and 3308)		
9012	Manual Shutoff Valve, 1/4 NPT		
9027	Oil Removal Filter, 1/4 NPT, 24 SCFM (680 SLPM)		



